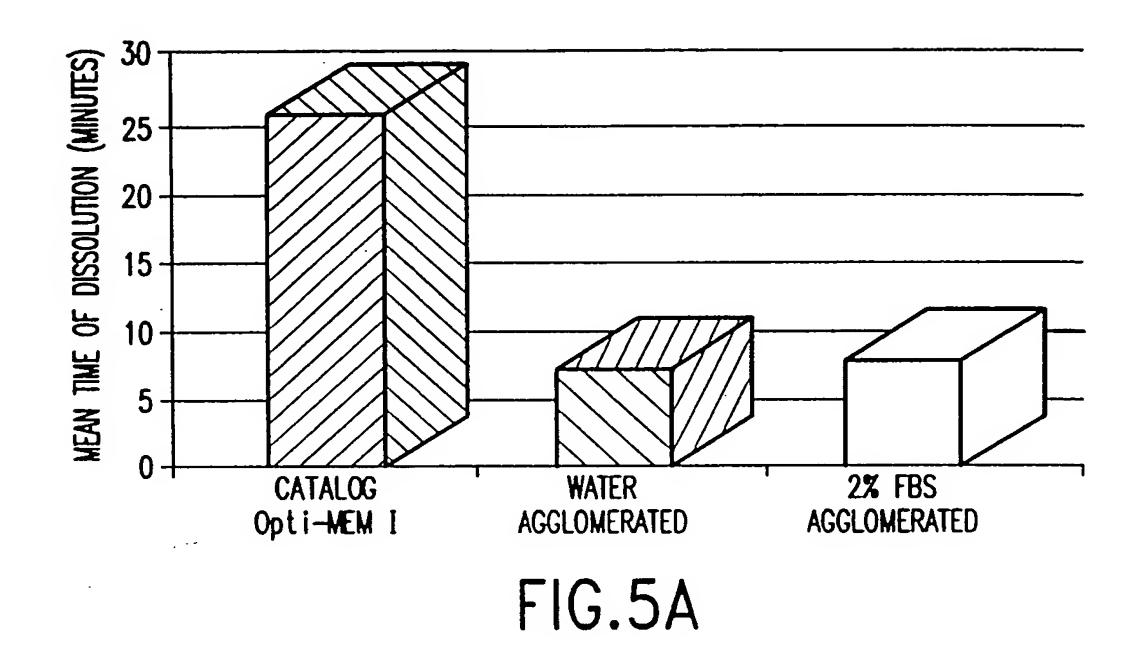


FIG.4A

RPMI1640 DPM (MILLED) + BICARB. (NON-MILLED) 7.5 RPMI1640 DPM (MILLED) NO BICARB. 7.4 RPMI1640 DPM + BICARB. (MILLED) 7.3 --- RPMI1640 DPM + BICARB. (MILLED) - AGGLOM. WITH AUTO pH **7.2** · -X- RPMI1640 DPM + BICARB. (NON-MILLED) - AGGLOM. WITH AUTO PH SE 7.1 7.0 6.9 五6.8-**6.7** · 6.6 6.5 +1.0mL 2.0mL 3.0mL 4.0mL 4.5mL 0 5.0mL 5.5mL TOTAL VOLUME OF 1N HCI ADDED (mL)

FIG.4B



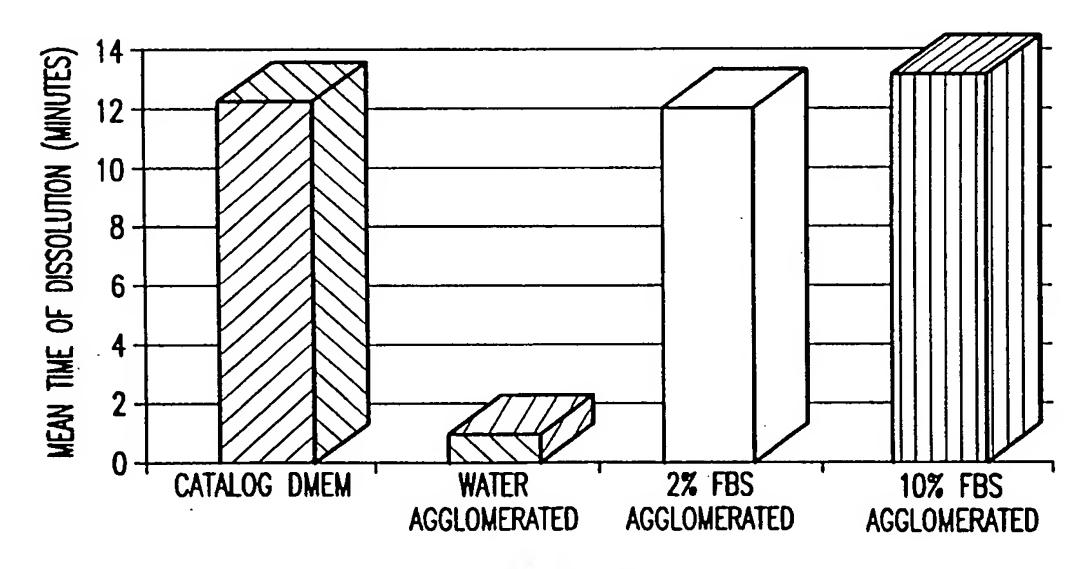


FIG.5B

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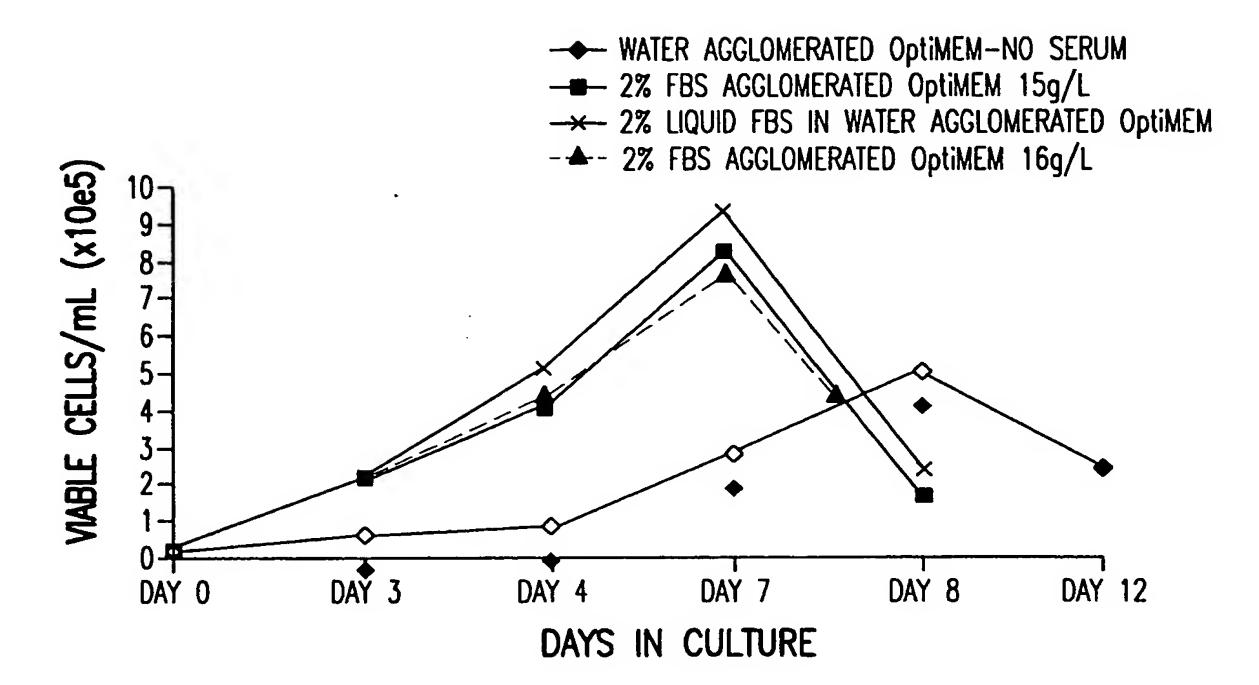


FIG.6A

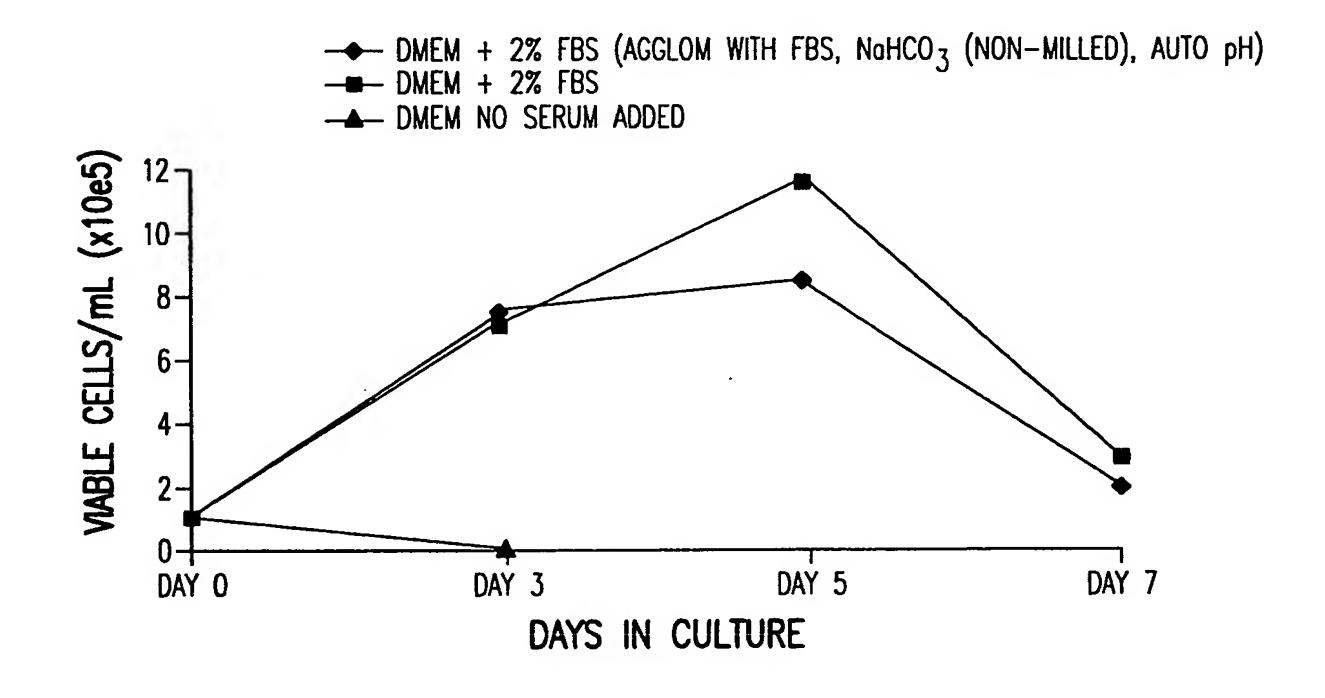
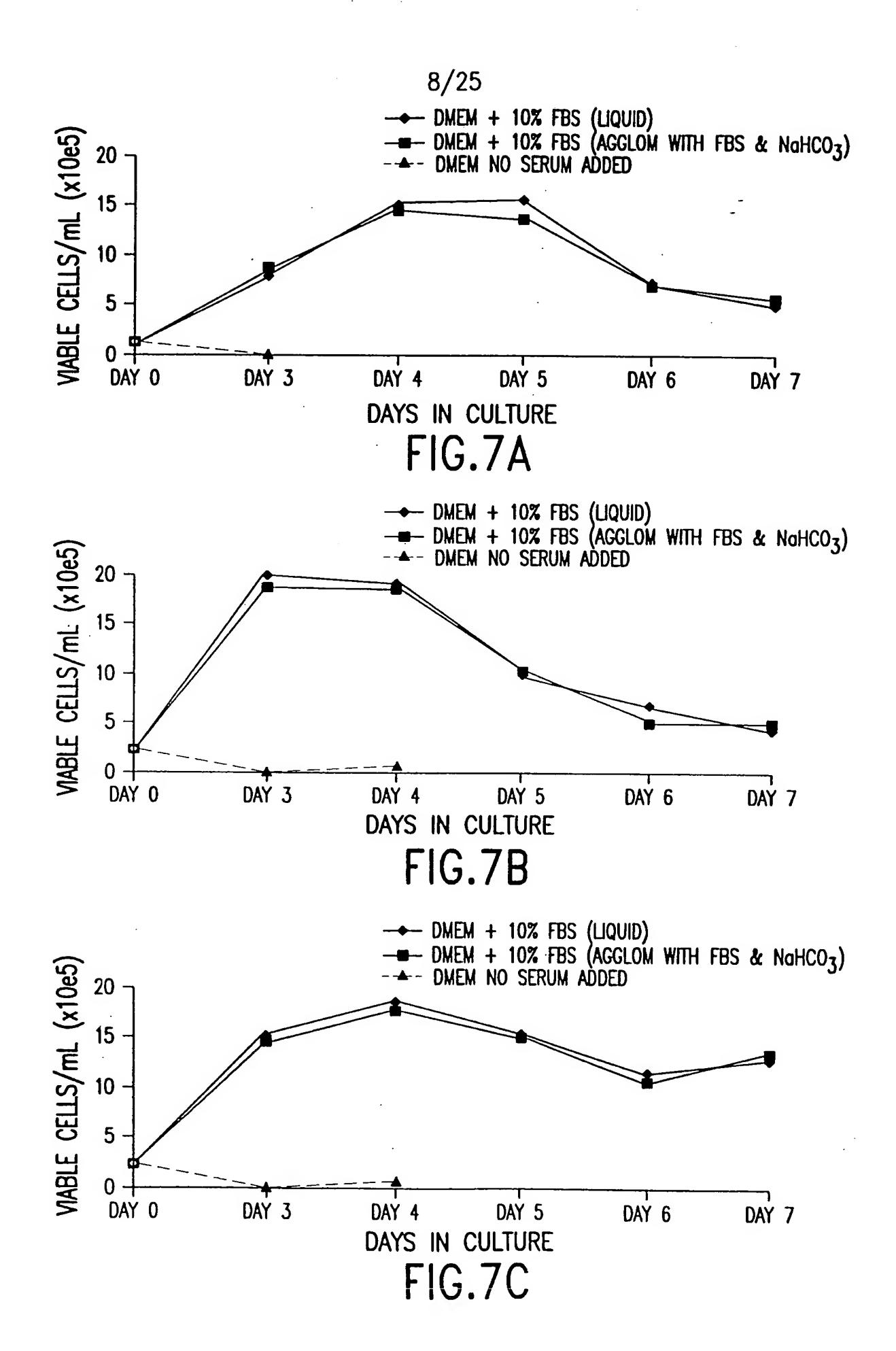


FIG.6B



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- 2% FBS AGGLOMERATED OptiMEM 15g/L
- 2% FBS AGGLOMERATED OPTIMEM 16g/L

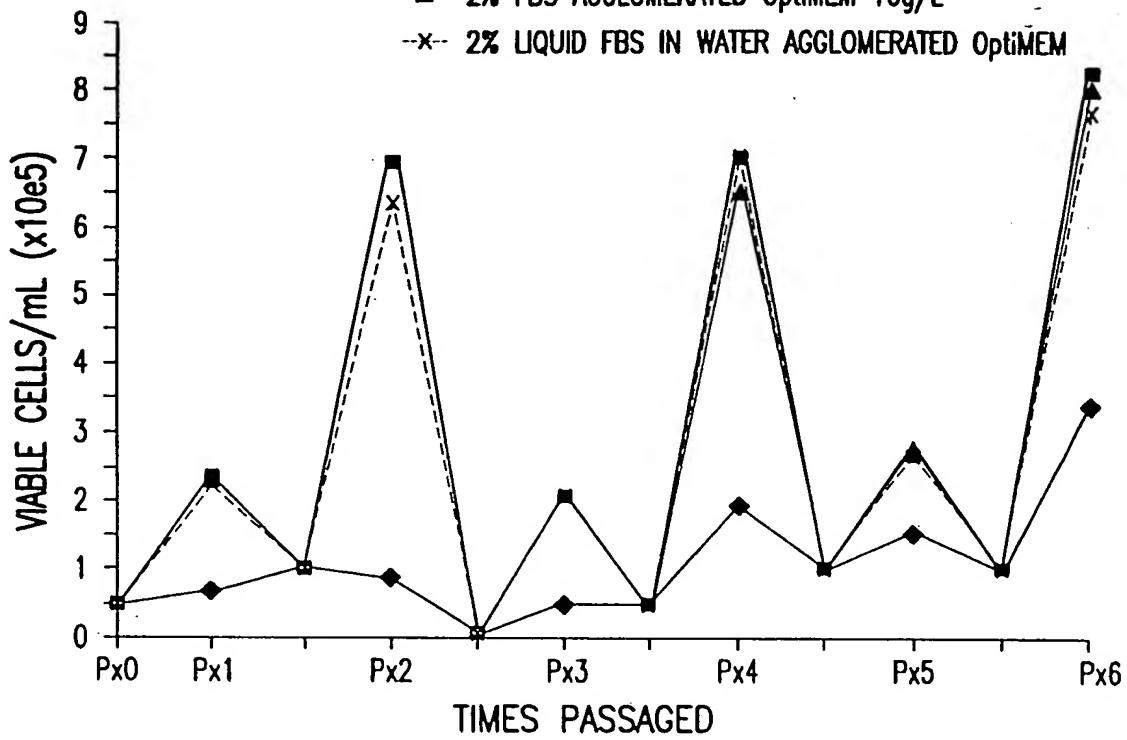
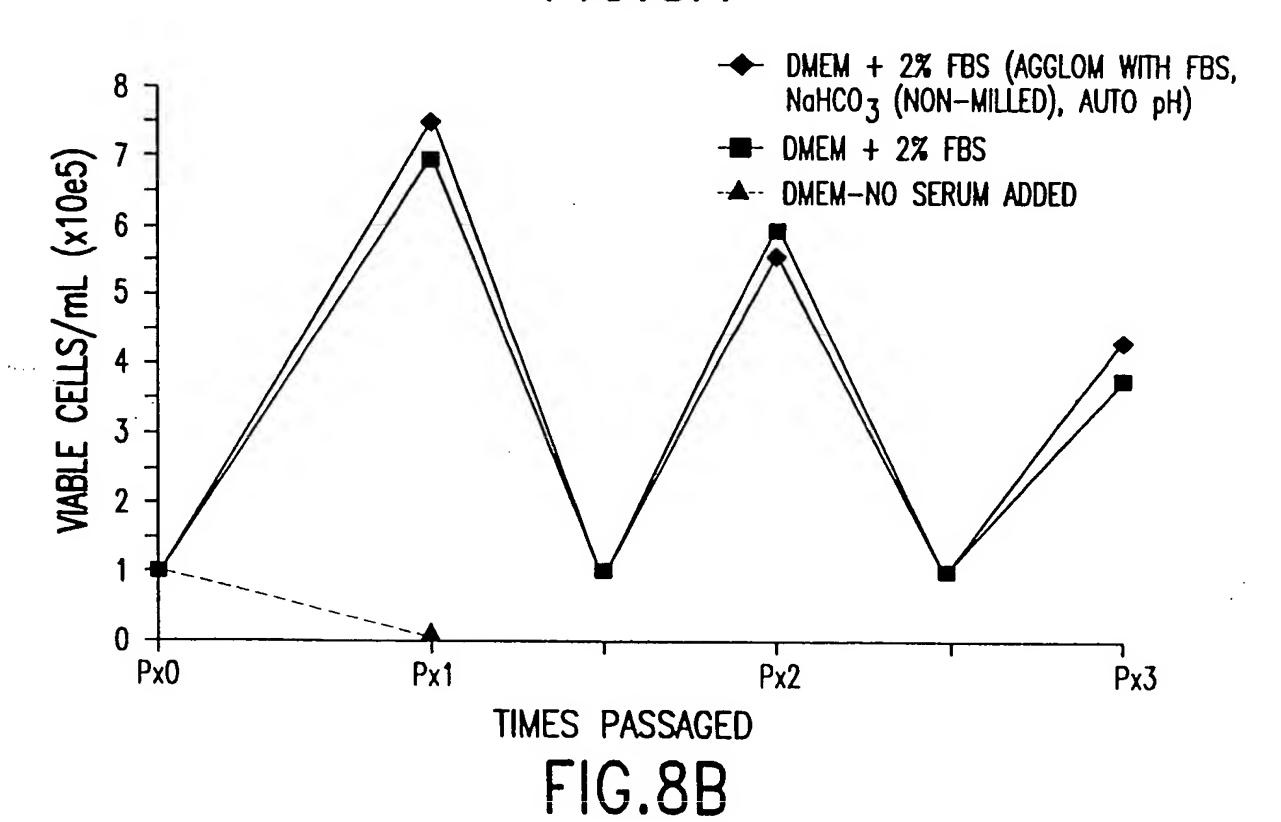
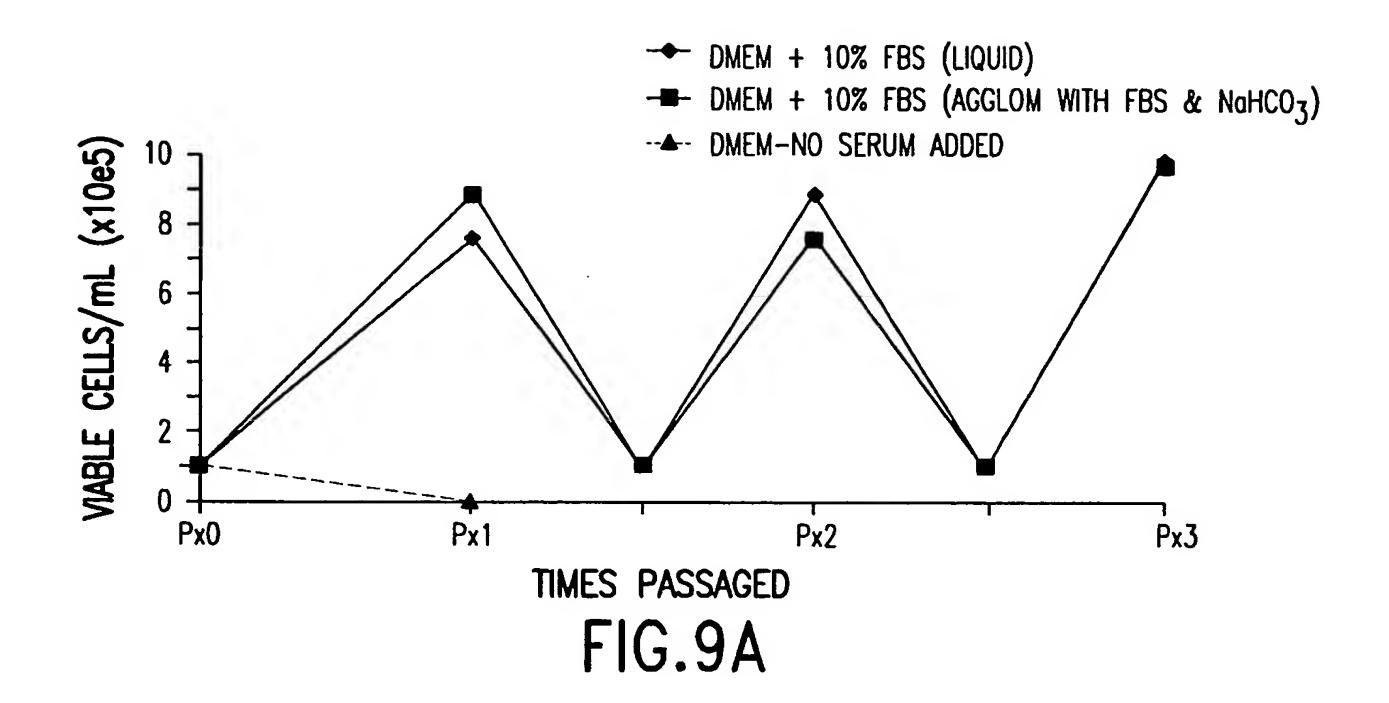
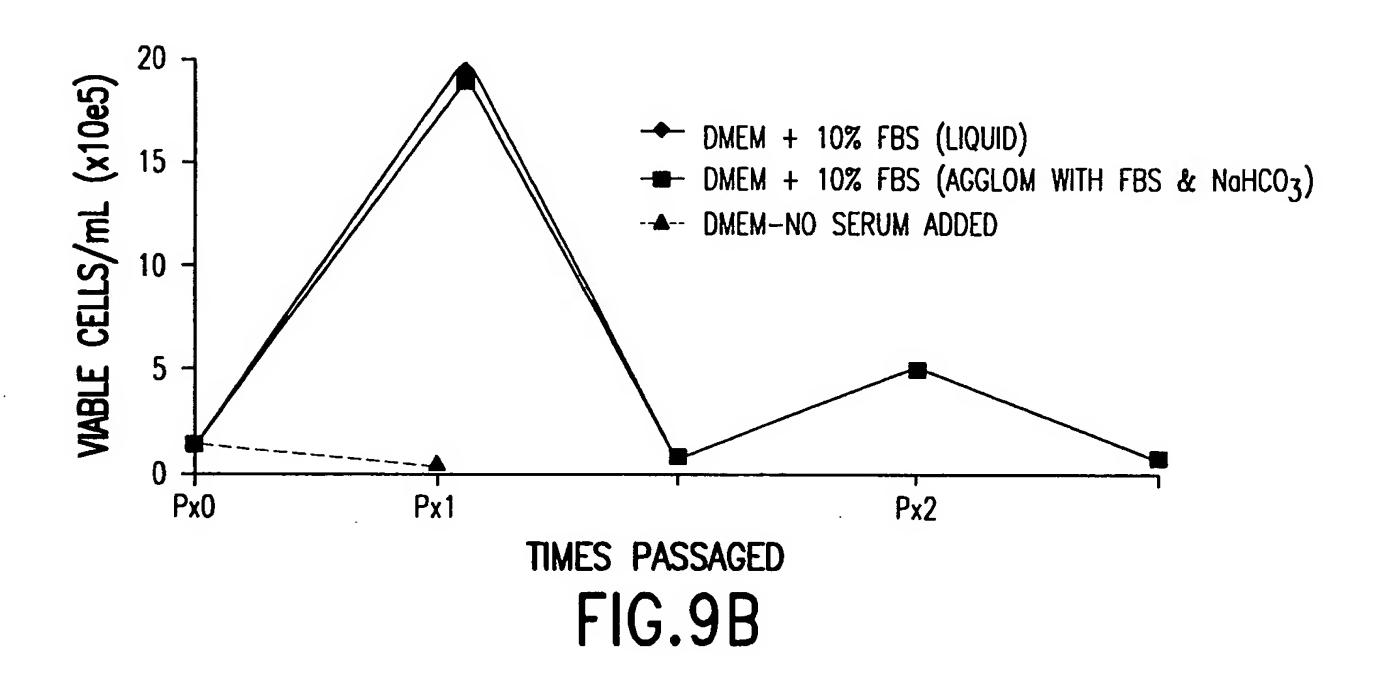
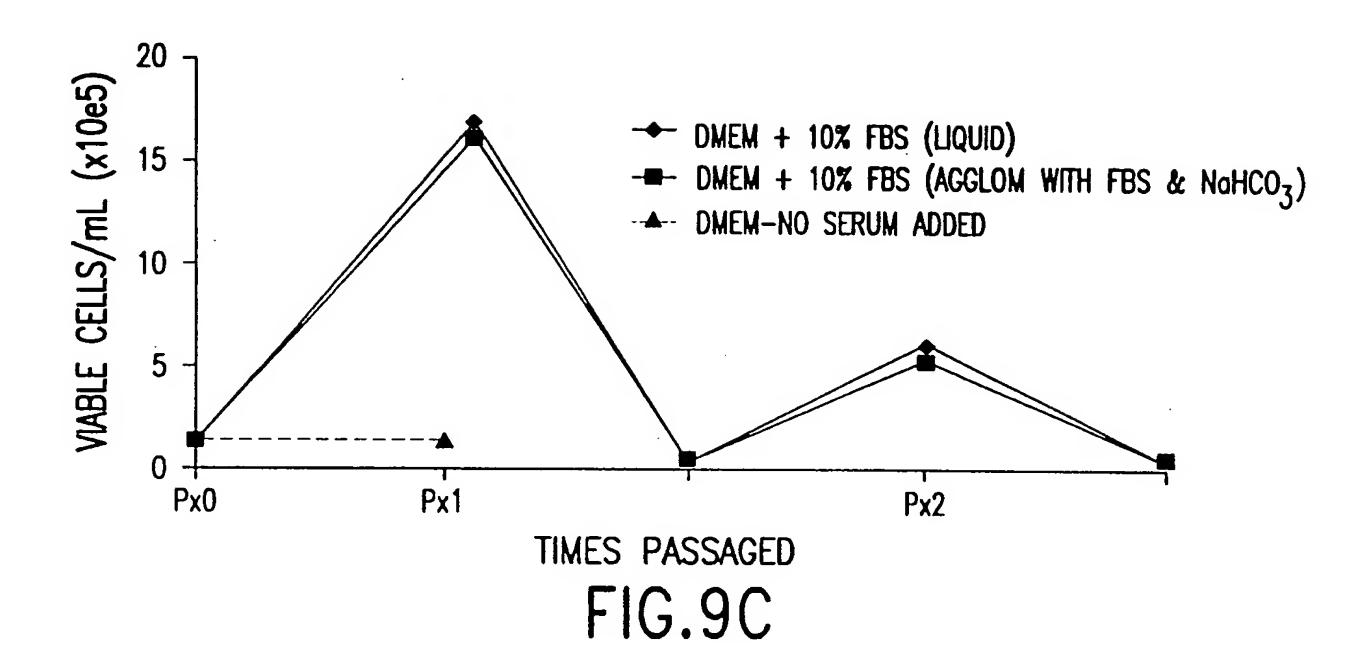


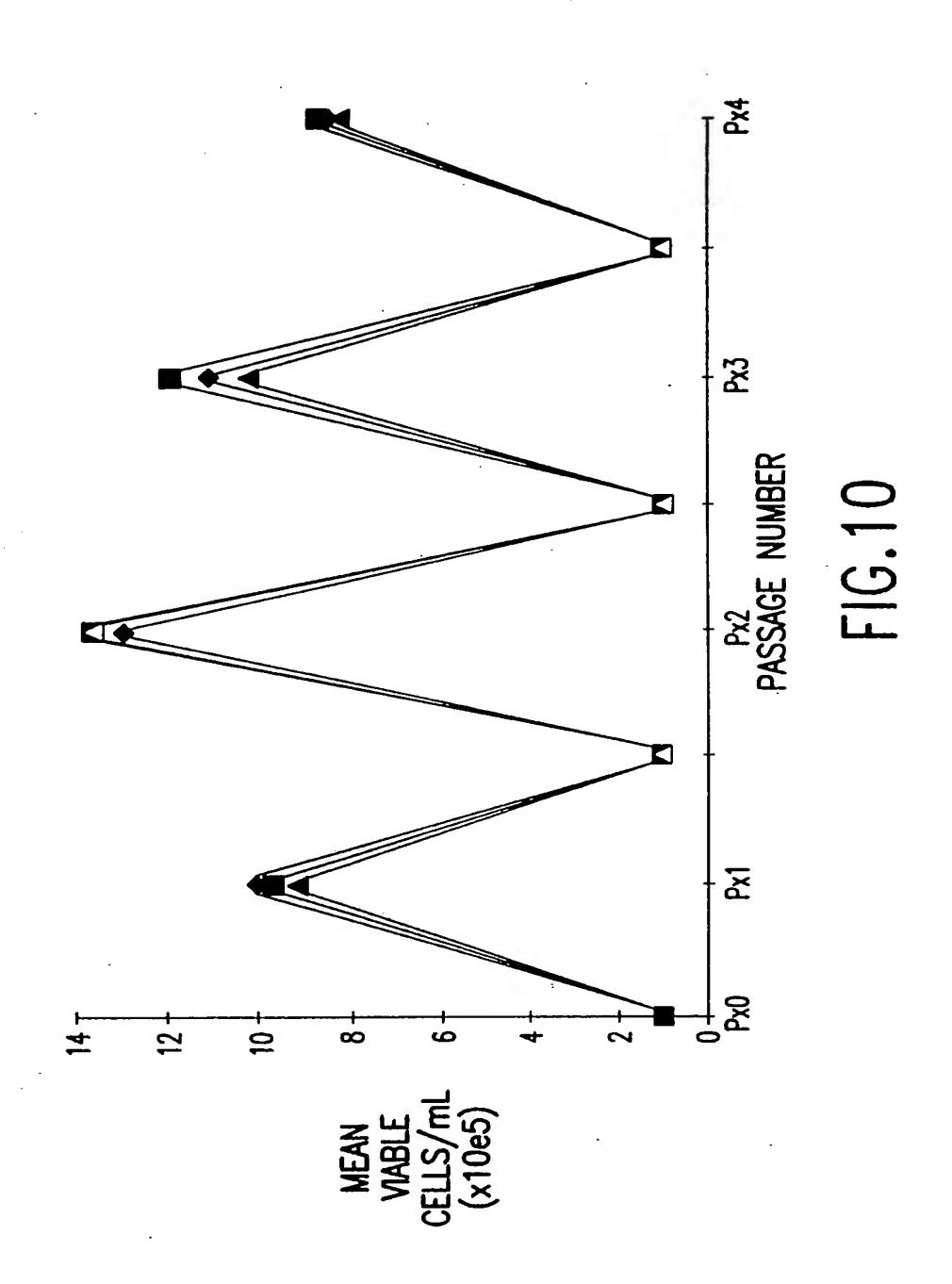
FIG.8A

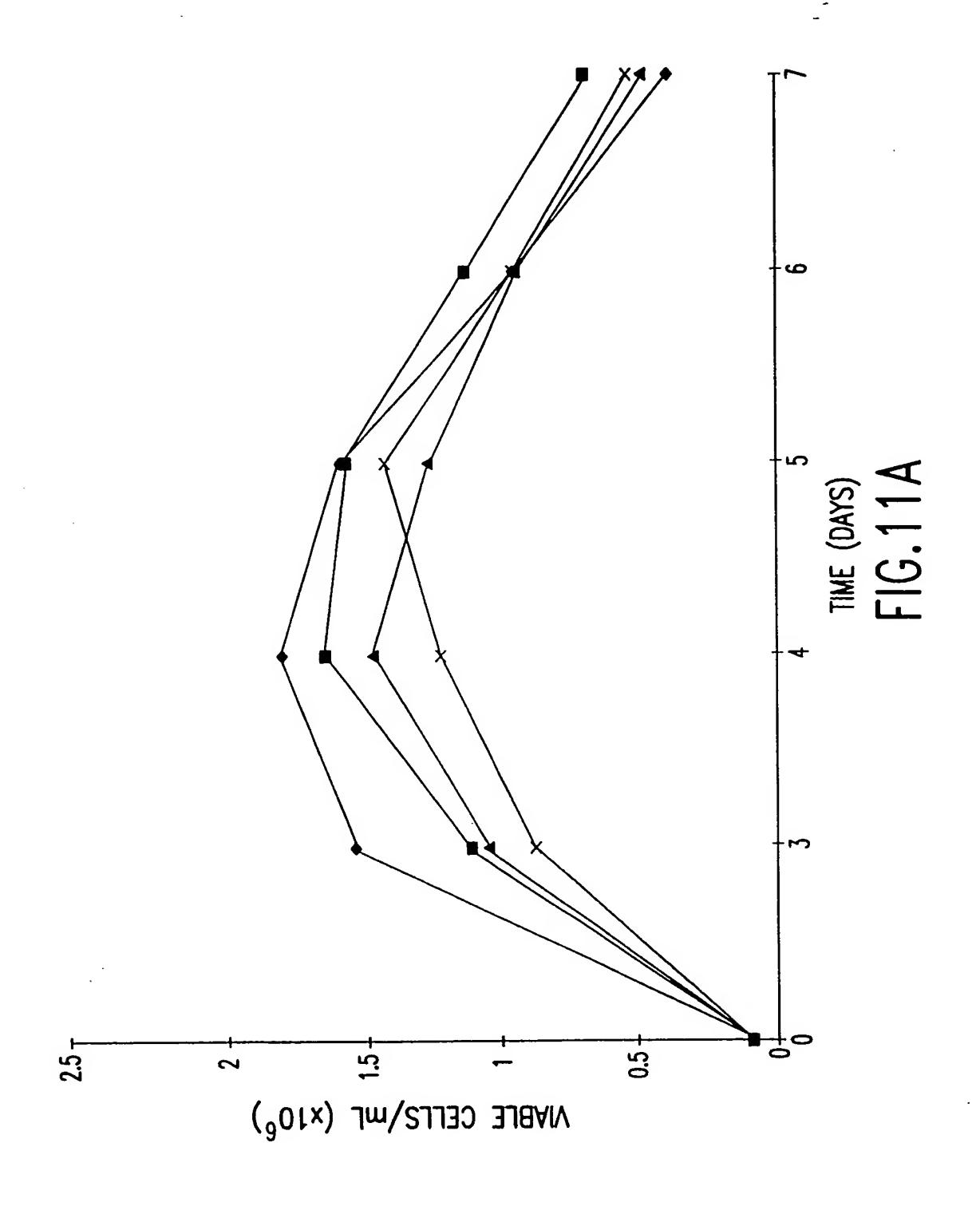


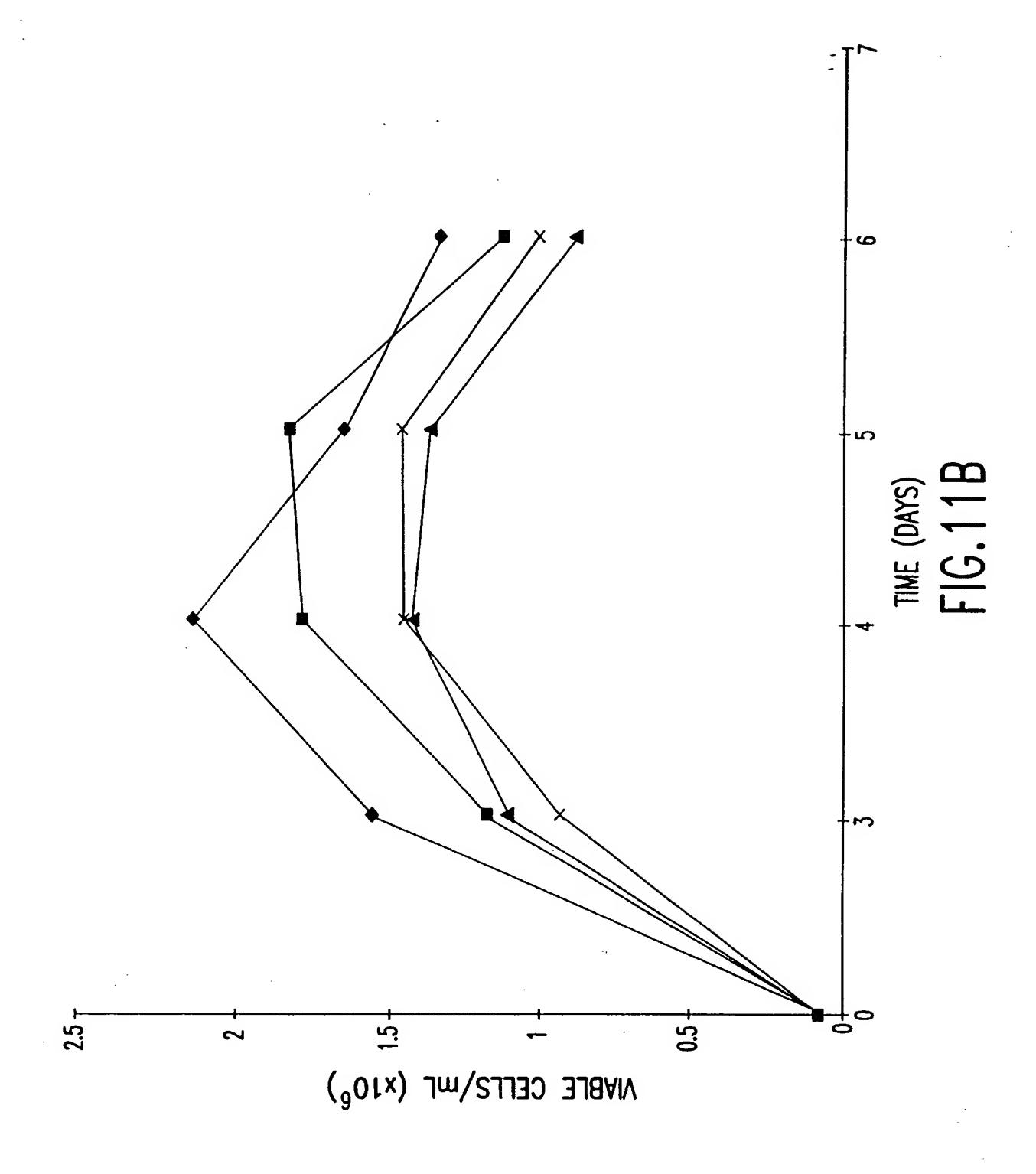


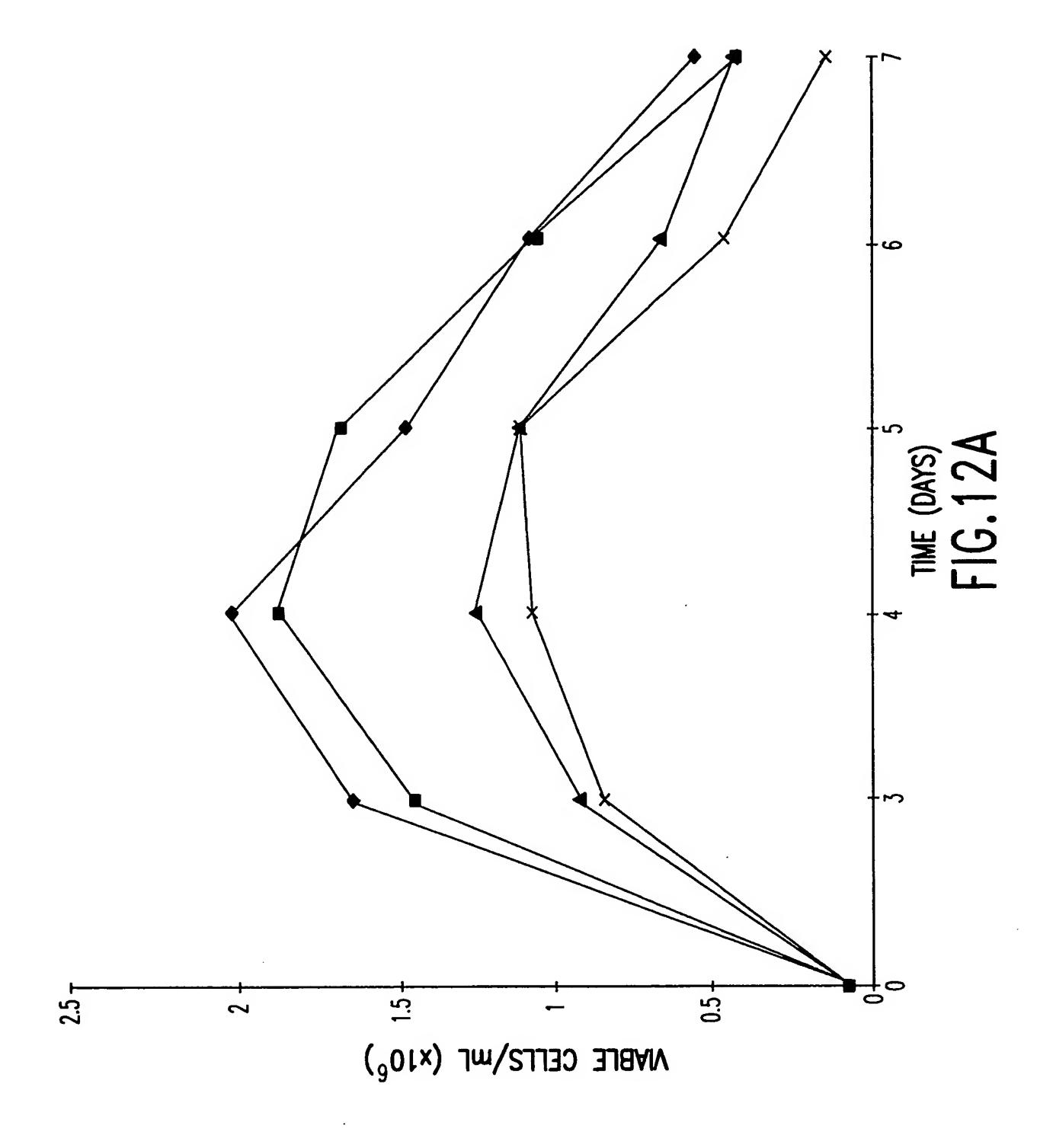


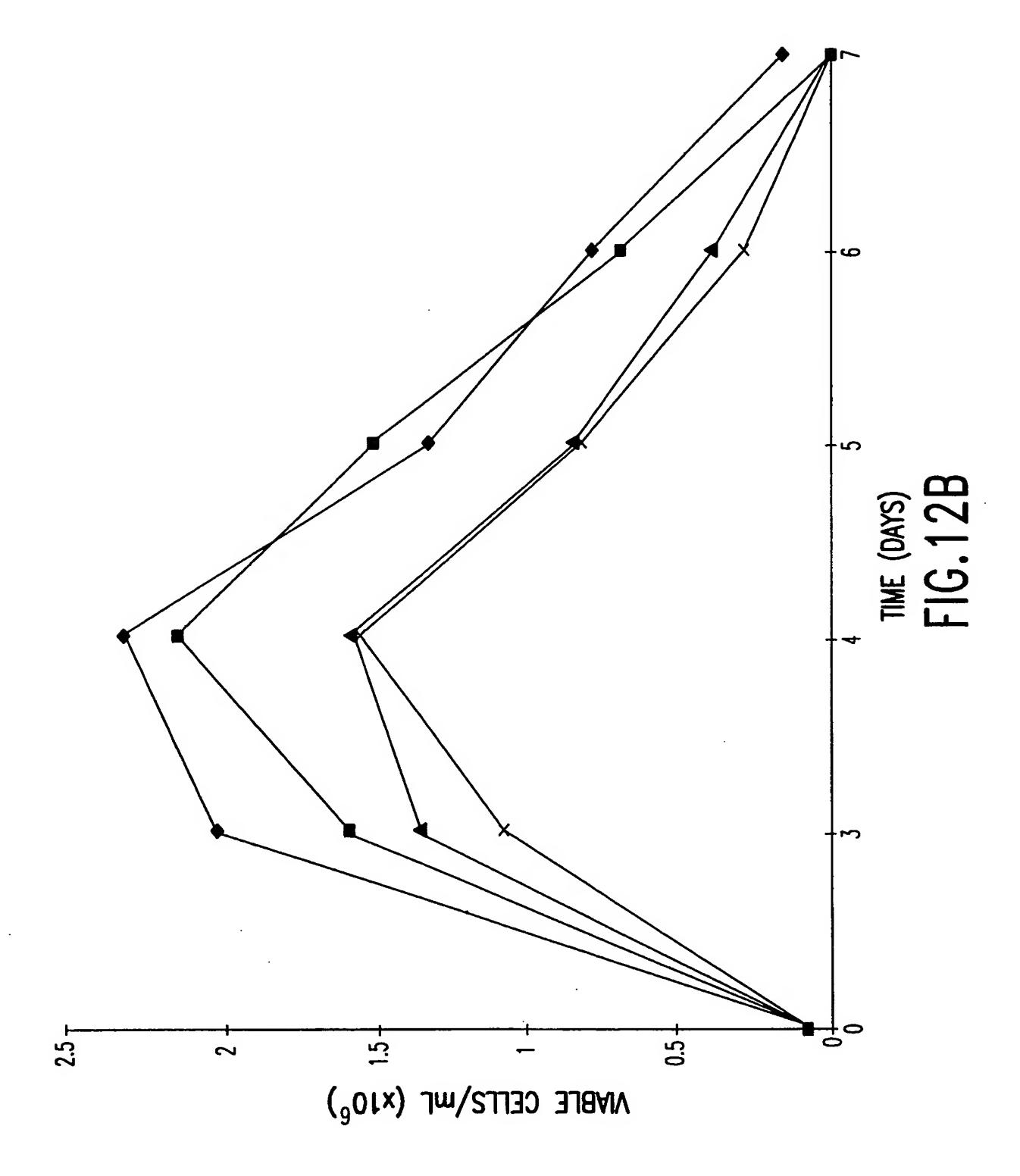


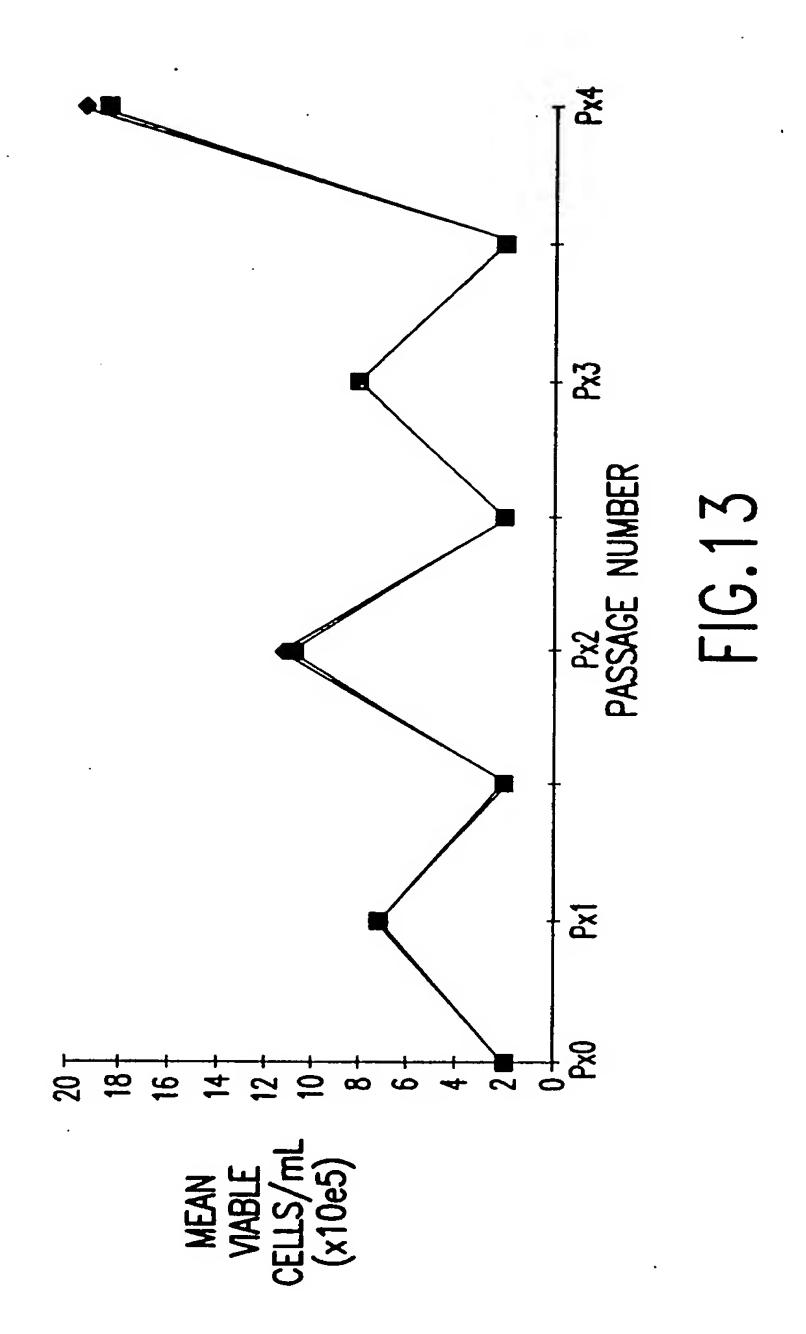


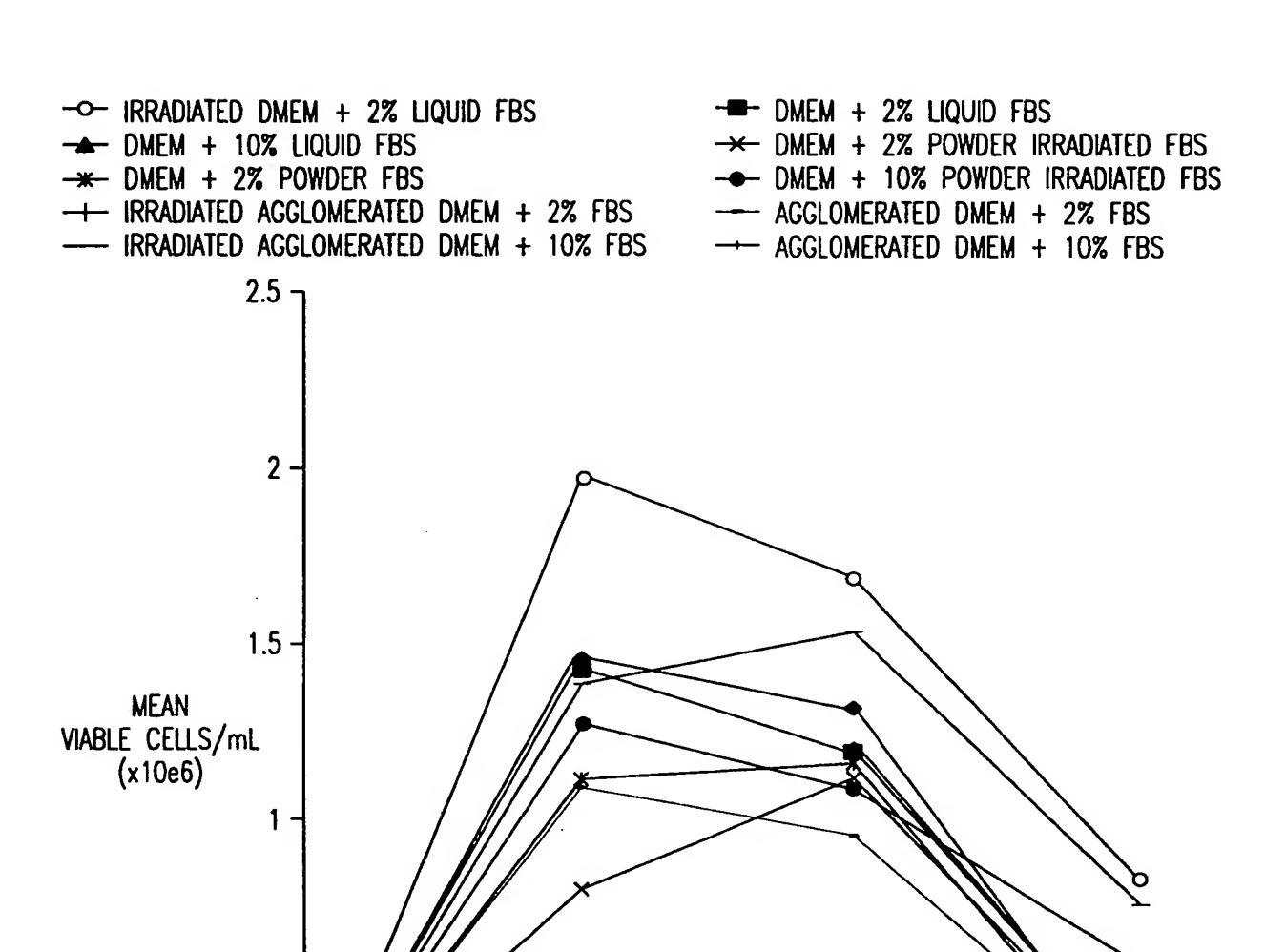












0.5 -

DAY 0

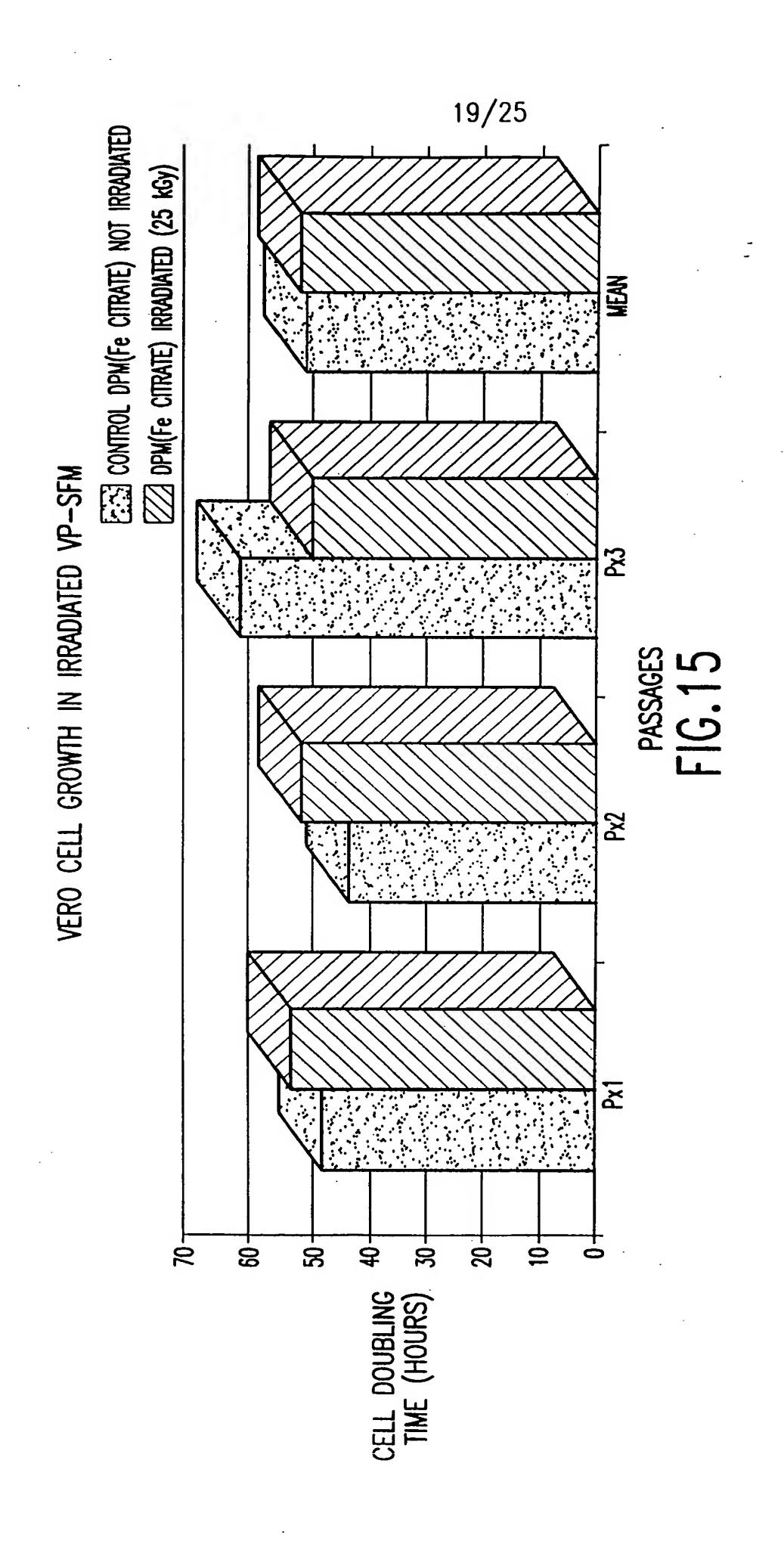
FIG. 14

DAYS IN CULTURE

DAY 4

DAY 5

DAY 3



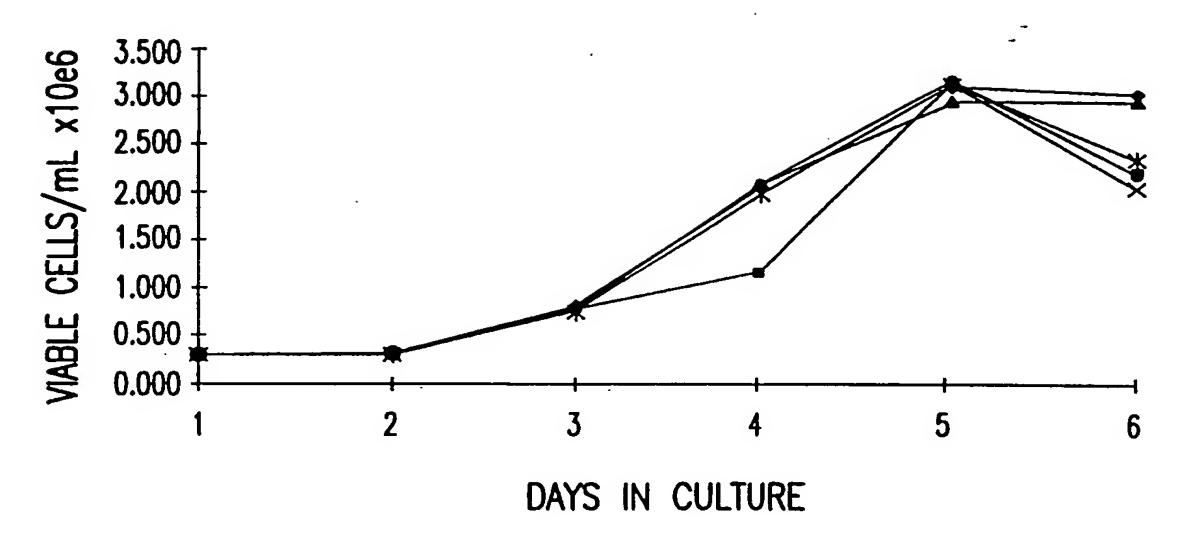


FIG. 16A

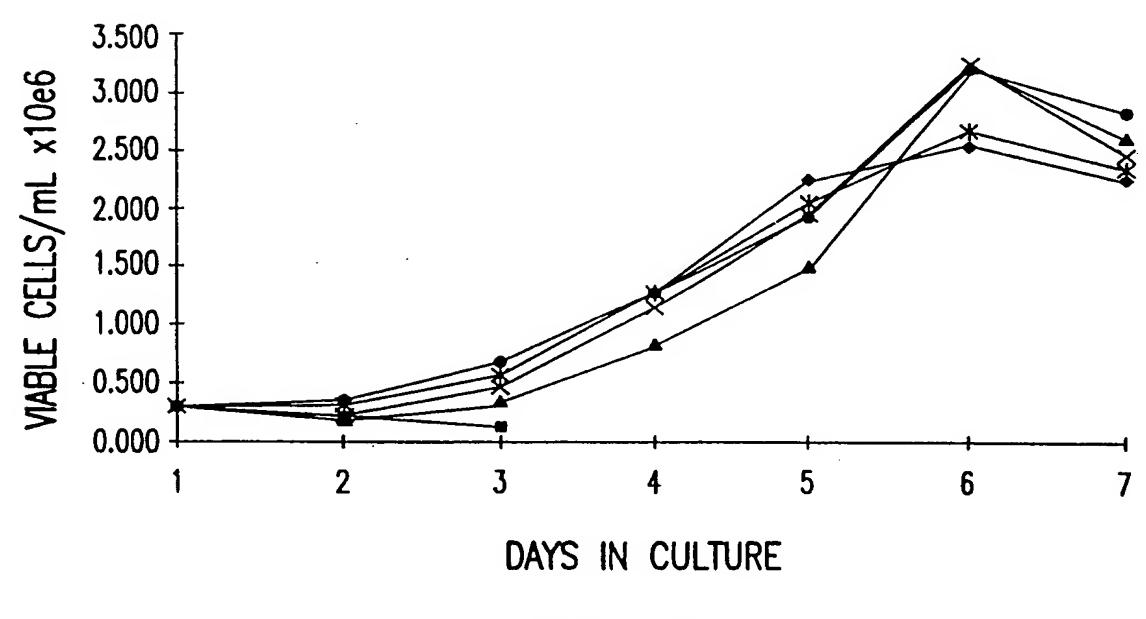


FIG.16B

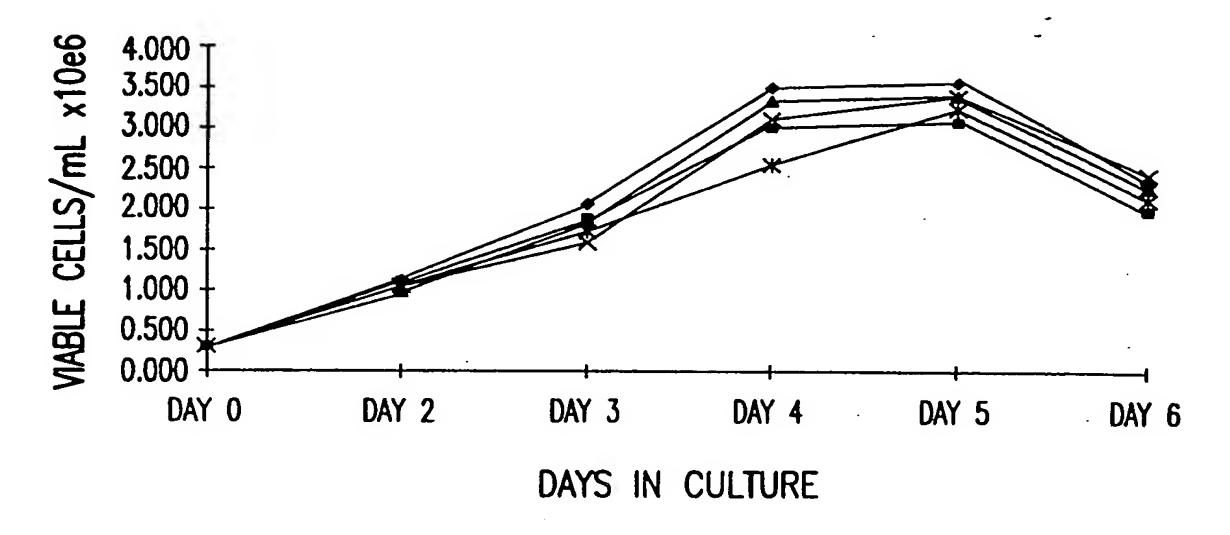


FIG.16C

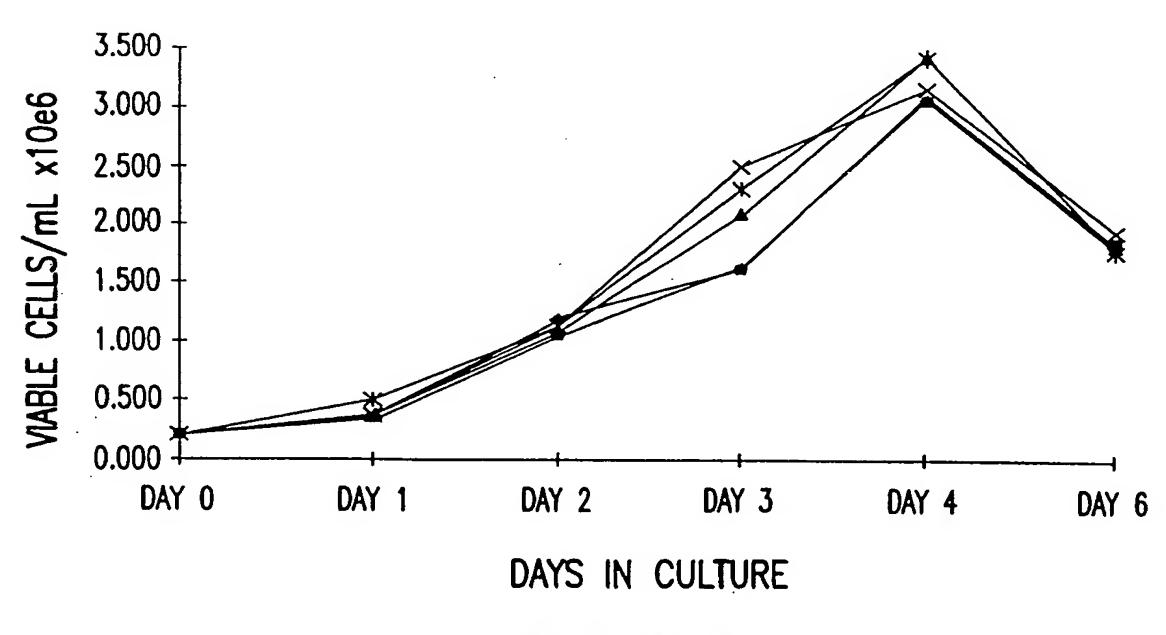


FIG.16D

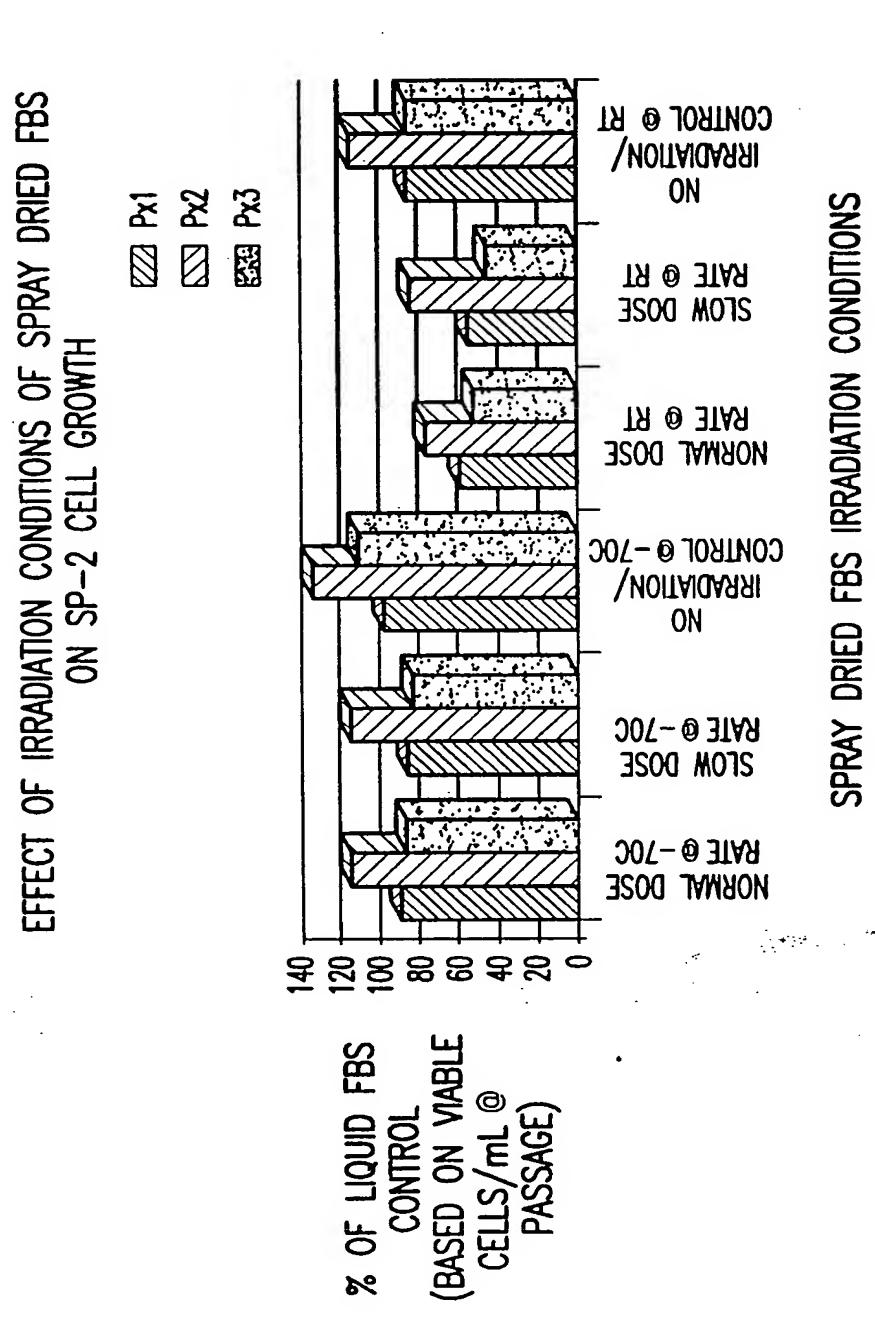
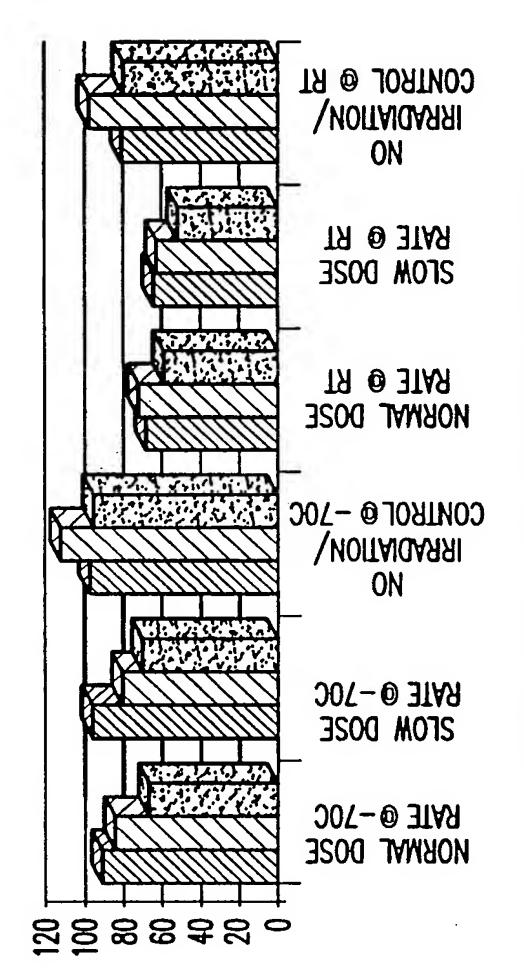


FIG 17A

EFFECT OF IRRADIATION CONDITIONS OF SPRAY DRIED FBS ON AE-1 CELL GROWTH

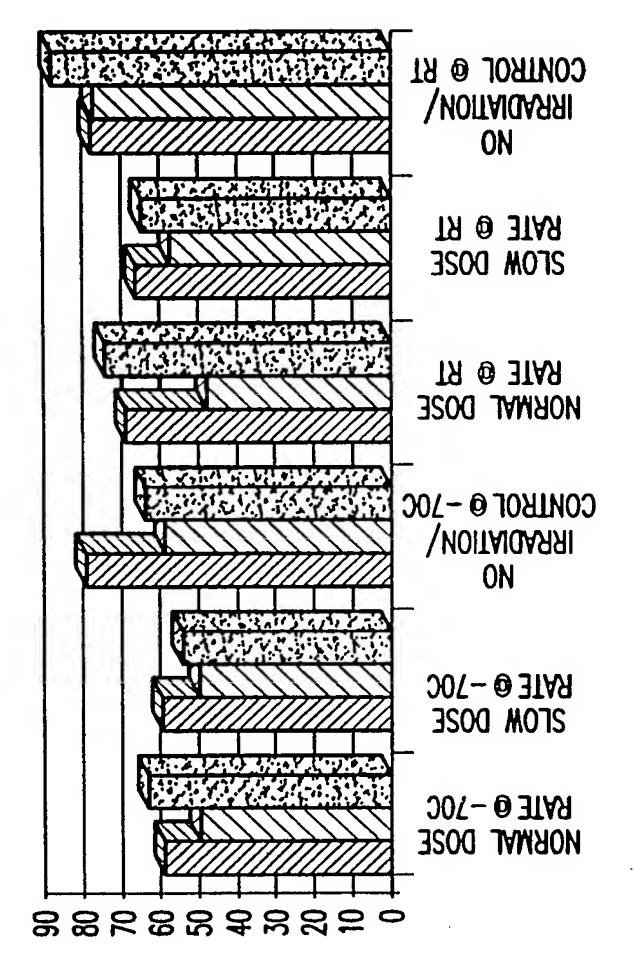


% OF LIQUID FBS CONTROL (BASED ON VIABLE CELLS/mL @ PASSAGE)

SPRAY DRIED FBS IRRADIATION CONDITIONS

FIG. 17B

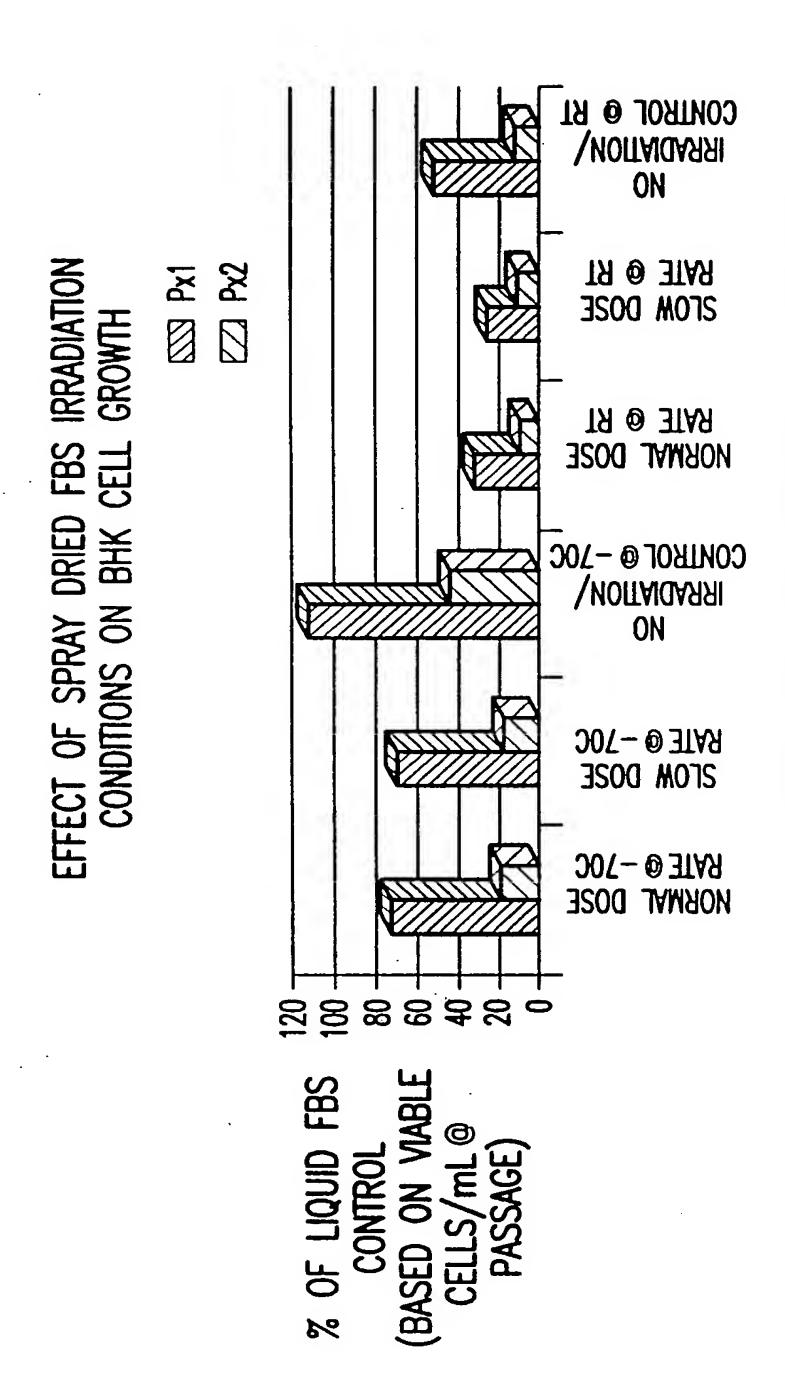
EFFECT OF SPRAY DRIED FBS IRRADIATION CONDITIONS ON VERO CELL GROWTH



% OF LIQUID FBS CONTROL

SPRAY DRIED FBS IRRADIATION CONDITIONS

FIG. 17C



SPRAY DRIED FBS IRRADIATION CONDITIONS

FIG. 17D